



HOW TO BEND INTEGRA DOUBLE DUTY NOTCHED TRACK USING RAIL BENDING KIT 05287.

CONTENTS:

2 Nylon Fillers

2 Steel Fillers

Hook

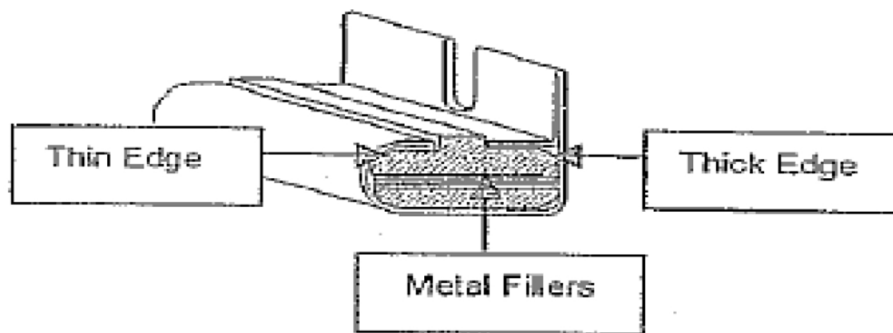
Curved Former

Features

- ♦Flexible fillers prevent the track from crimping at the point of bend
- ♦Curved former enables bending into bay windows or around bends

WARNING: ALWAYS WEAR PROTECTIVE GLOVES

1. Mark the point at which the track is to be bent
2. Sandwich the 2 Steel Fillers between the 2 Nylon Fillers, ensuring that the Nylon Filler with the thickest edge is nearest to the flange on the track (Fig 1). Note: You may need to remove one of the Steel Fillers if the gap is on the bottom of the tolerance
3. insert the fillers into the track (Fig 1a), ensuring that the slots in the Fillers are all aligned
4. Using the Hook, pull the Fillers along the track (Fig 2) until they are centred at the bend position marked in point 1 above
5. Place the Track face down in the Curved Former so that the marked position of the bend is central in the Former. It may be advisable to pack the former with a piece of cloth or thin cardboard to prevent scratching the Track and to take up any slight variation between the Track and the Former which may cause distortion when bending
6. With the curve of the Former firmly gripped over the knee, exert equal pressure on both ends of the Track and gradually bend the track in one movement to the desired angle (Fig 3)
7. Once the desired angle has been achieved, remove the Fillers with the Hook (Fig 2)



(Fig 1a)

Position the Nylon Filler so that thickest edge is against the Track flange. Ensure that the Nylon Fillers are top and bottom and that the Steel Fillers are sandwiched between them. Make sure that the slots are all aligned or you won't be able to pull the Fillers through with the hook



(Fig 2)

Use the Hook to pull the Fillers through the track



(Fig 3)

Bend the track to the desired angle